# **TECHNICAL DATA SHEET**



# **Hammertone paint**

**Description:** Rust-resistant top coat with hammered effect for metals. Can be applied directly to metal. For interior and exterior use.

**Application:** Excellent for coating metal objects, but can also be used on wood.

# Properties:

- Anti-rust properties
- Water repellent
- Scratch and impact resistant

Colours: Various colours

**Handling:** Stir thoroughly prior to use. Apply 2 undiluted coats with a brush or paint roller.

Covers: Approx. 10 m<sup>2</sup>/litre per coat.

Drying time at 23°C and relative humidity of 65%:

Dust-dry after approx. 1 hours.

Can be painted over after approx. 8 hours.

Cures after 7 days.

#### SYSTEM CONSTRUCTION

**Substrate:** The surface must be clean, dry and free from dust or grease. Fully remove all rust and loose paint with a steel brush.

**Untreated (slightly rusty) metal:** Carefully remove grease, any mill scale and rust.

**Coated metal in good condition:** Degrease, sand lightly and remove any dust.

**Coated metal in poor condition:** Pre-treat surfaces and any areas of rust pitting with a Finess anti-rust primer .

**Wood:** Degrease, sand lightly and remove any dust. For the best effect, pre-treat with Finess Primer.

Zinc, aluminium and galvanised steel: Prime with Finess Universal Primer

## **TECHNICAL DATA**

Binding agent: Urethane modified alkyd resin

Pigments: Rust-preventive lead and chromate-

free pigments

**Solvent:** White spirit

Solid

components: 50% by volume

SG: Approx. 1 g/ml

Viscosity: Krebs Stormer 90-100 KU @ +20°C

Fineness: 10-25 microns

Recommended

coat thickness: 40 microns dry, 80 microns wet

Degree of gloss: Glossy

Tint: Various colours

Flash point: 39°C

Hazard

classification: See safety information sheet (MSDS)

Tool cleaning

instructions: White spirit or brush cleaner

Features: Very good anti-rust properties. Quick

drying

## Storage:

Minimum of 12 months in the tightly sealed original packaging in a dry, cool and frost-free place.

**General:** We recommend applying at temperatures between +8°C and +30°C. Do not apply in direct sunlight or when it is likely to rain. After use, close the container correctly, turn it upside down for a few seconds to prevent skin formation and then store in an upright position.

**Surplus product:** This paint and the packaging should be disposed of at a collection point for hazardous or special waste.